



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
31414774	1.3	31399006

Protective plate, beneath the engine



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

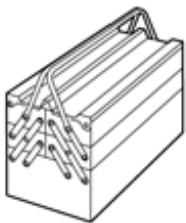


Special tools

	981 4112 Drill Tool number:981 4112 Tool description:Drill Tool boards:EU99
	951 2782 Rivet nut tool Tool number:951 2782 Tool description:Rivet nut tool Tool boards:08

Materials

Designation	Part number
Rust inhibitor, low viscosity	

Equipment

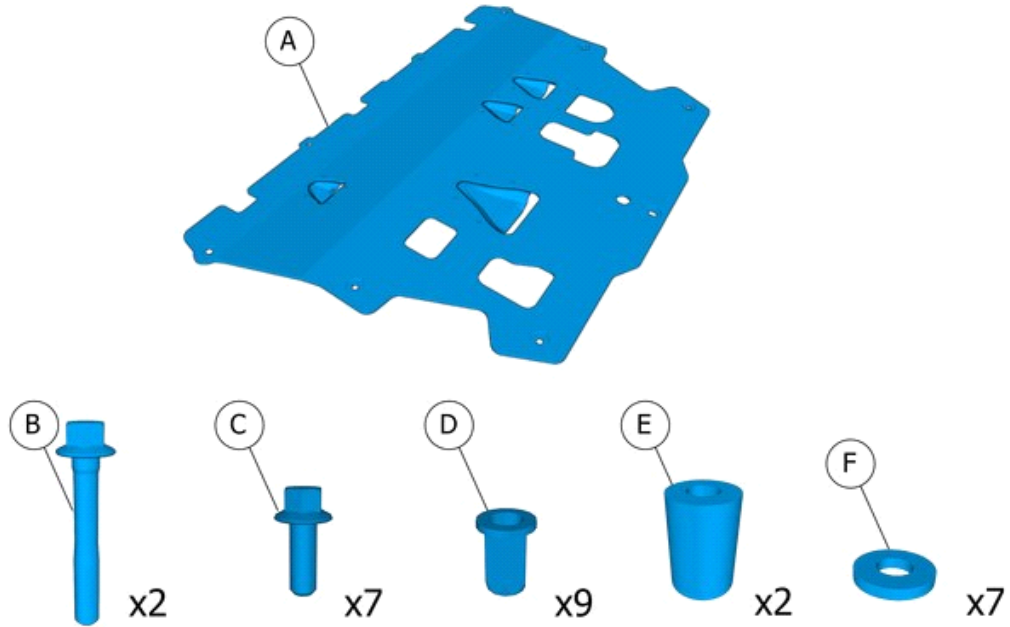
 IMG-345497	 IMG-239664	 IMG-239660
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Nm
lbf.ft



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden



IMG-382674



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Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

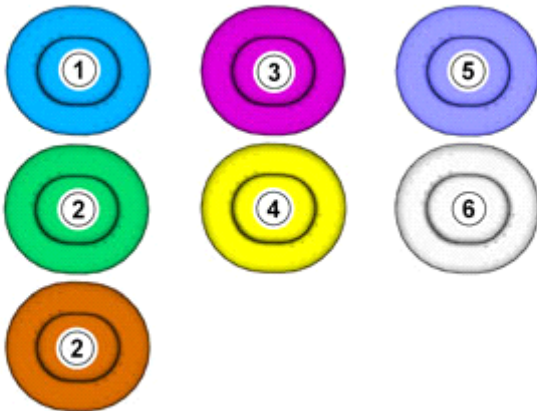
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Color symbols

2



IMG-363036

Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

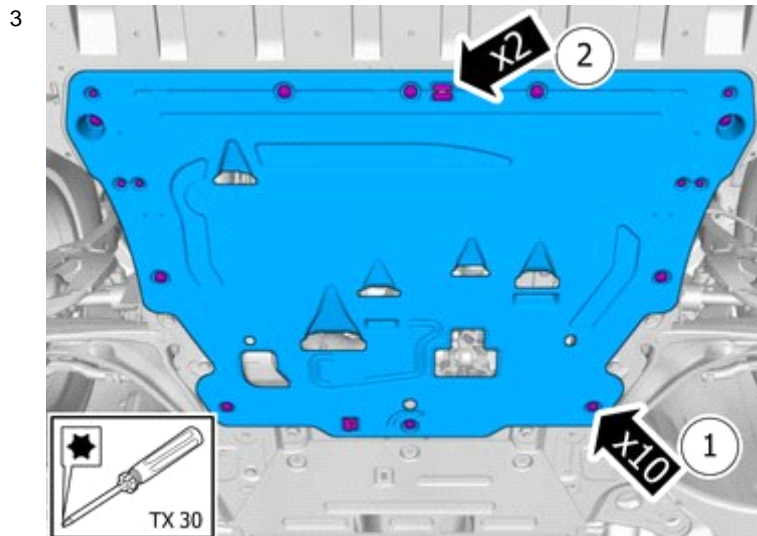
1. Used for focused component, the component with which you will do something.
2. Used as extra colors when you need to show or differentiate additional parts.
3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4. Used when the component is not fully removed from the vehicle but only hung to the side.
5. Used for standard tools and special tools.
6. Used as background color for vehicle components.

Removal



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

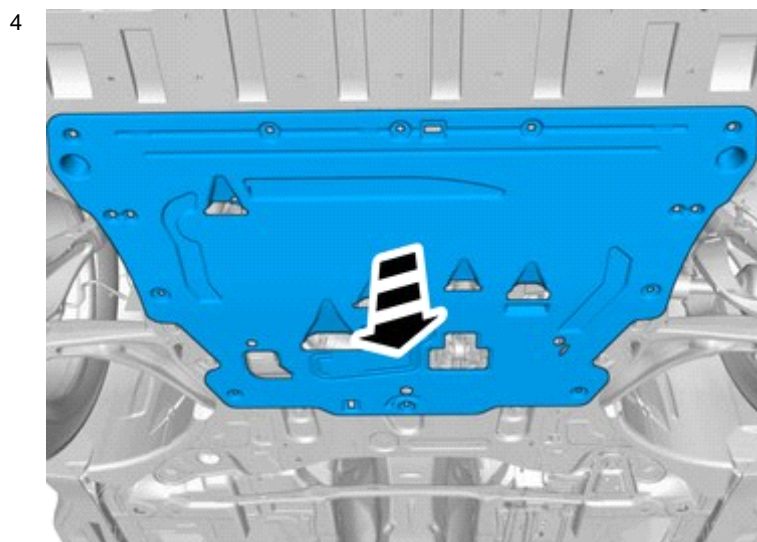


IMG-382531

1. Remove the screws.

2. Remove the clips.

The part is not to be reused.



IMG-387158

Remove the panel.

The part is not to be reused.

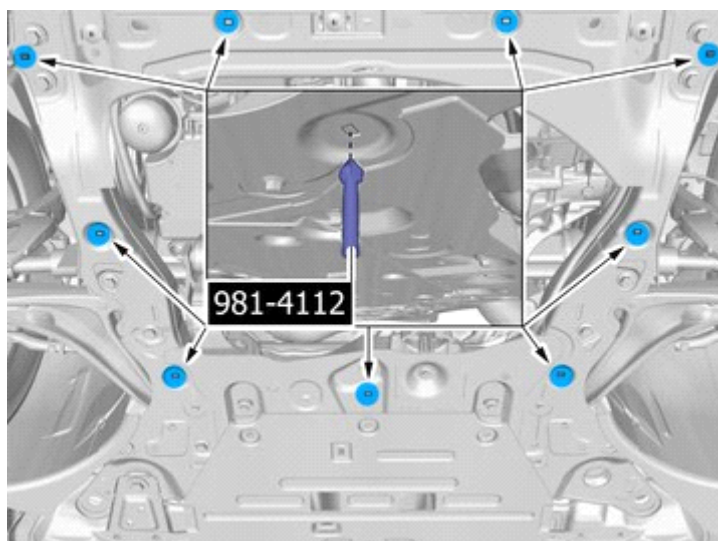
Accessory installation



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

5



IMG-382659

Warning!

Wear protective gloves.

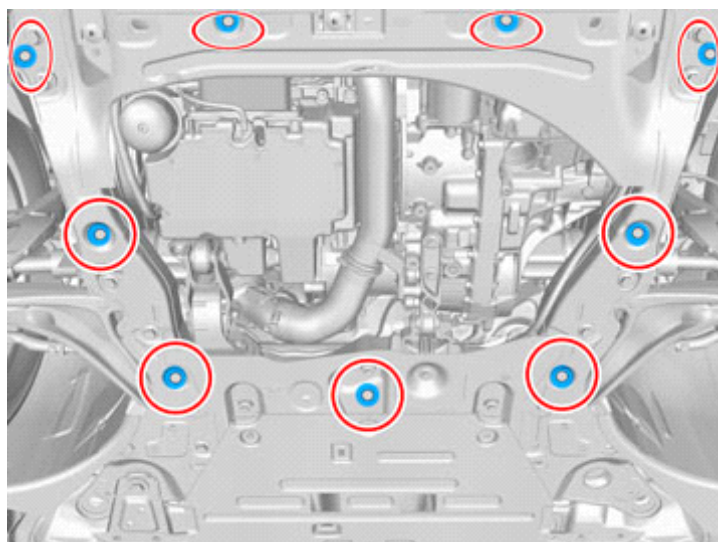
Warning!

Wear safety goggles.

Drill the holes.

Use special tool: T9814112, Drill

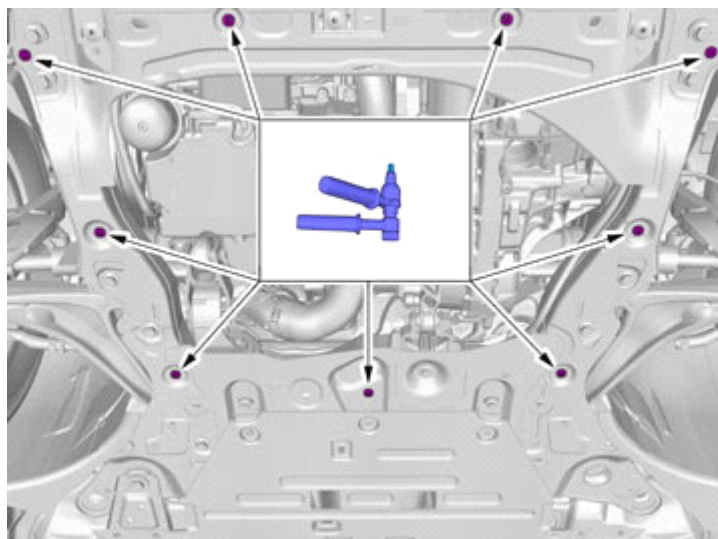
6



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Use: , Rust inhibitor, low viscosity

7



IMG-382636

Note!

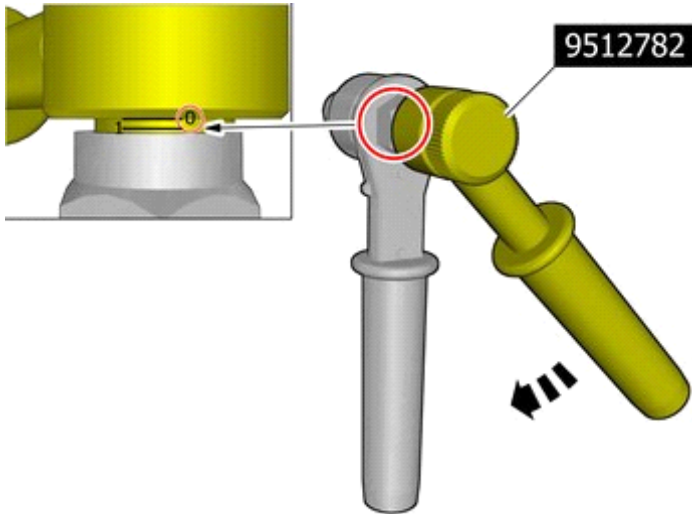
Orientation view



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

8



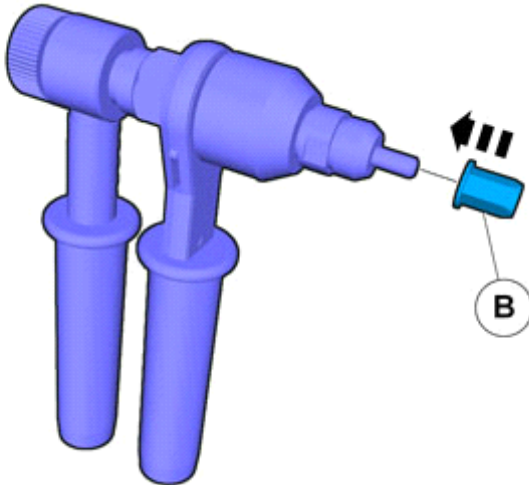
9512782

Use special tool: T9512782, Rivet nut tool

Reset the tool.

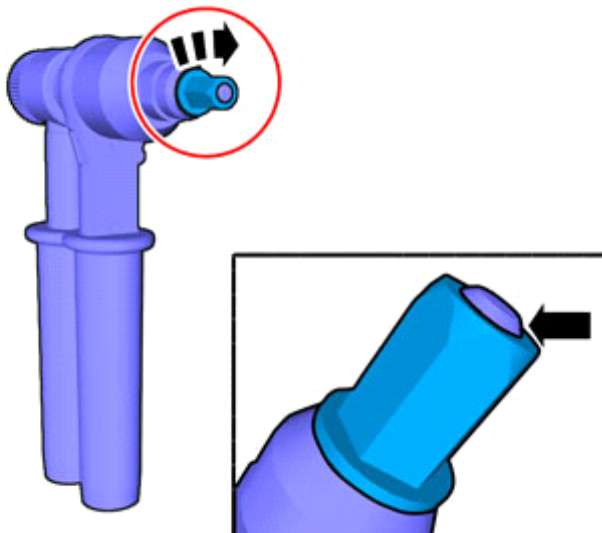
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9



IMG-367096

10



Use hands only.

The outermost thread of the tool should be flush with the rivet nut end.

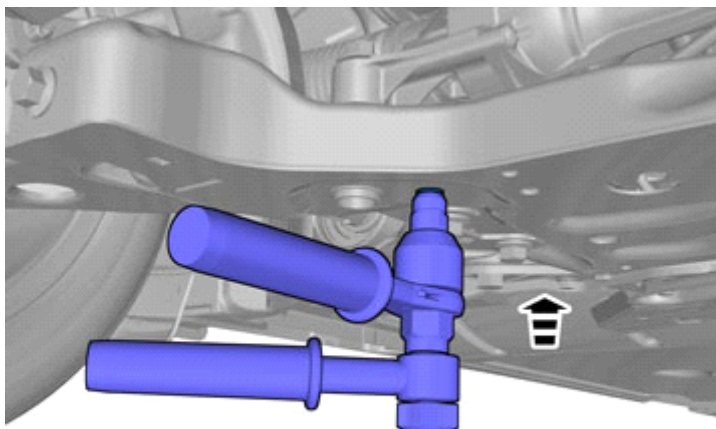
IMG-367098



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

11

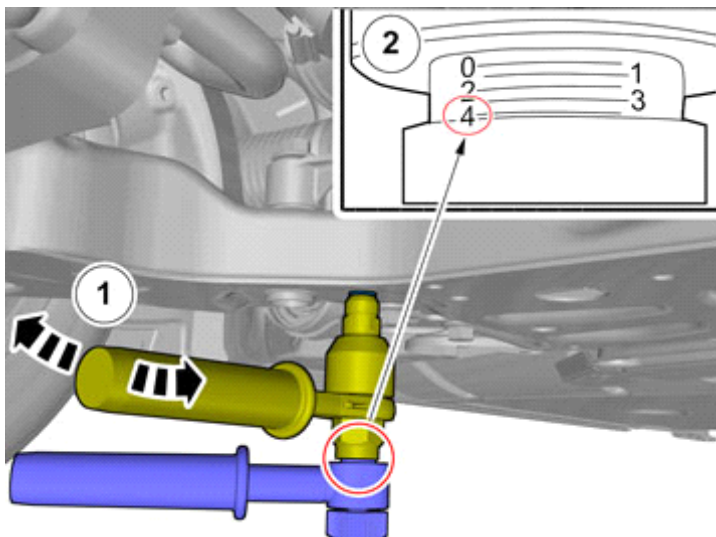


Press the tool against the surface.

Hold the tool at right angles to the surface.

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12



Tighten to the value stated.

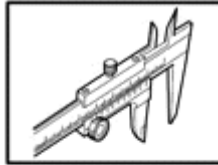
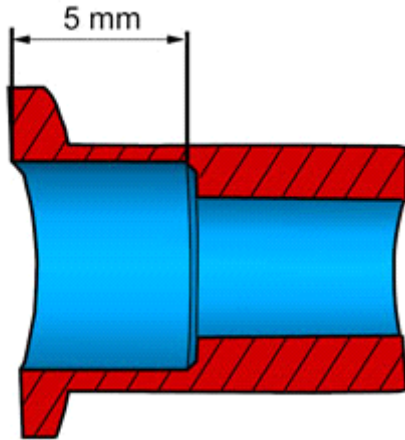
IMG-372296



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

13

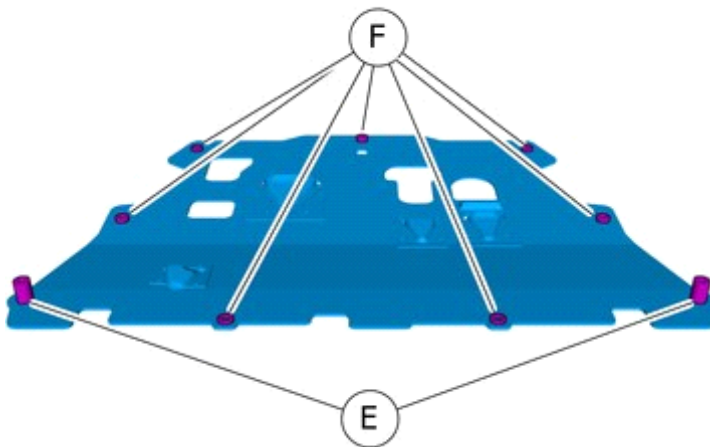


Measure

Use: Vernier caliper

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14

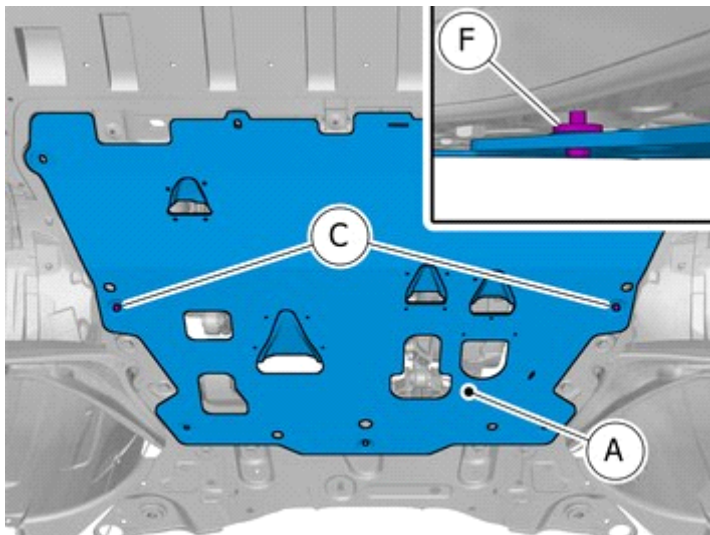


Note!

Orientation view

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15



Note!

Do not fully tighten the bolts.

Install component that comes with the accessory kit.

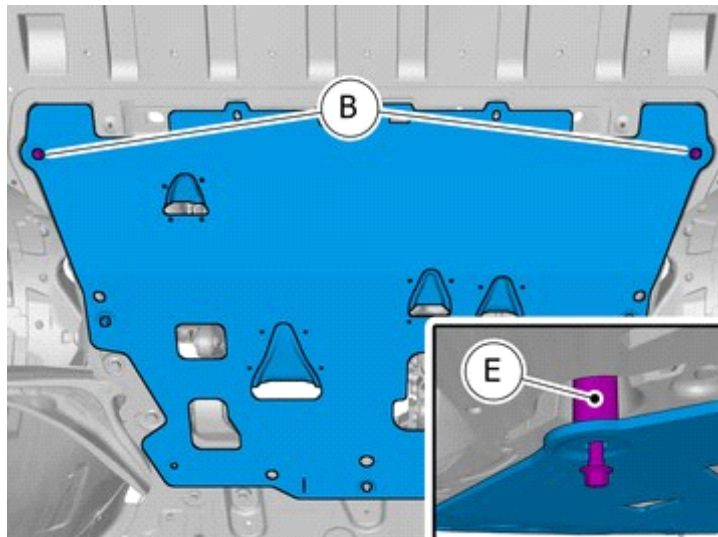
IMG-397990



Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

16



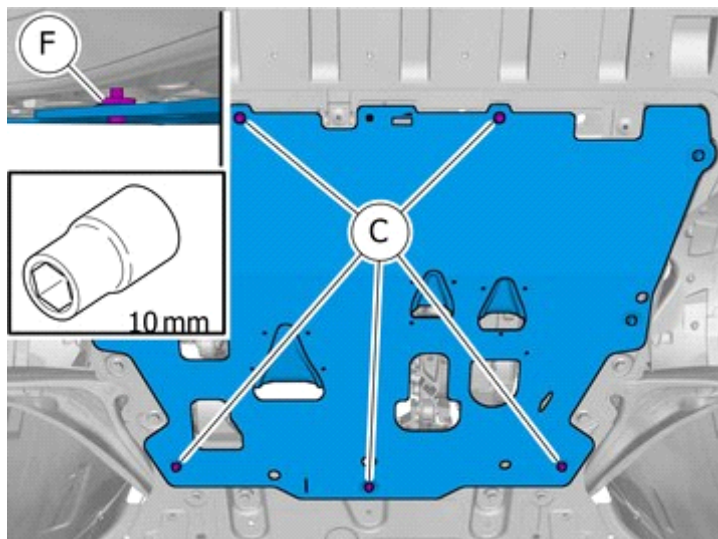
IMG-397994

Note!

Do not fully tighten the bolts.

Install the screws.

17

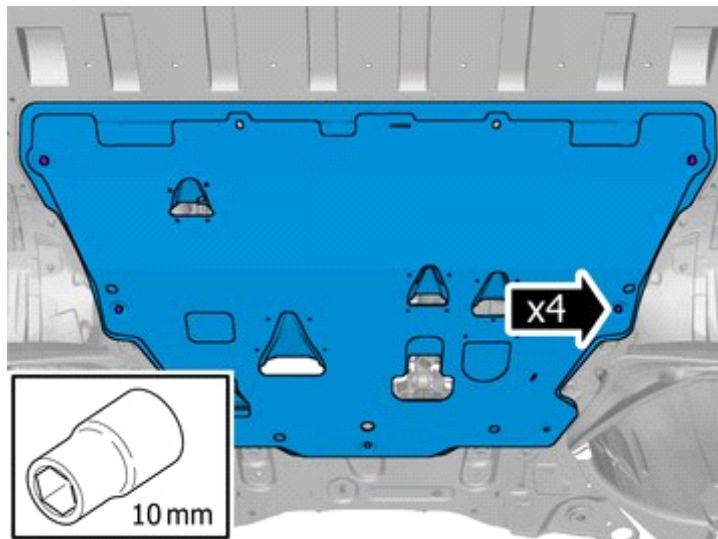


IMG-397996

Tighten the bolts.

Tightening torque: M8 , 24 Nm

18



IMG-398210

Tighten the bolts.

Tightening torque: M8 , 24 Nm



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