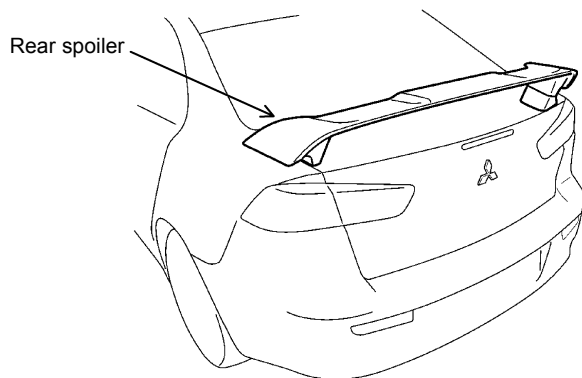


# **LANCER REAR SPOILER INSTALLATION AND HANDLING INSTRUCTIONS**



Color Name	Color Code	Part No.
Cool Silver Metallic	A31	MZ574560EX
Black Mica	X42	MZ574561EX
Medium Purplish Gray Mica	A39	MZ574562EX
Red Metallic	P26	MZ574563EX
Platinum Beige Metallic	S18	MZ574564EX
Deep Blue Mica	T65	MZ574565EX
Aqua Metallic	A86	MZ574566EX
White Pearl	W13	MZ574567EX
Blue Metallic	T70	MZ574568EX
Lightning Blue Mica	D06	MZ574569EX
White Solid	W37	MZ380408EX

Thank you for purchasing the Mitsubishi Genuine Accessory.  
To install and use the product correctly with proper knowledge of it, read this publication carefully.  
Keep this publication for reference when maintenance is required.

## **Attention**

- This publication gives precautionary instructions in the boxes titled as follows.  
Read through these instructions thoroughly.



### **Caution**

Describes precautions that should be observed in order to prevent injury or damage to the vehicle or its components, which may occur if sufficient care is not taken.



### **Note**

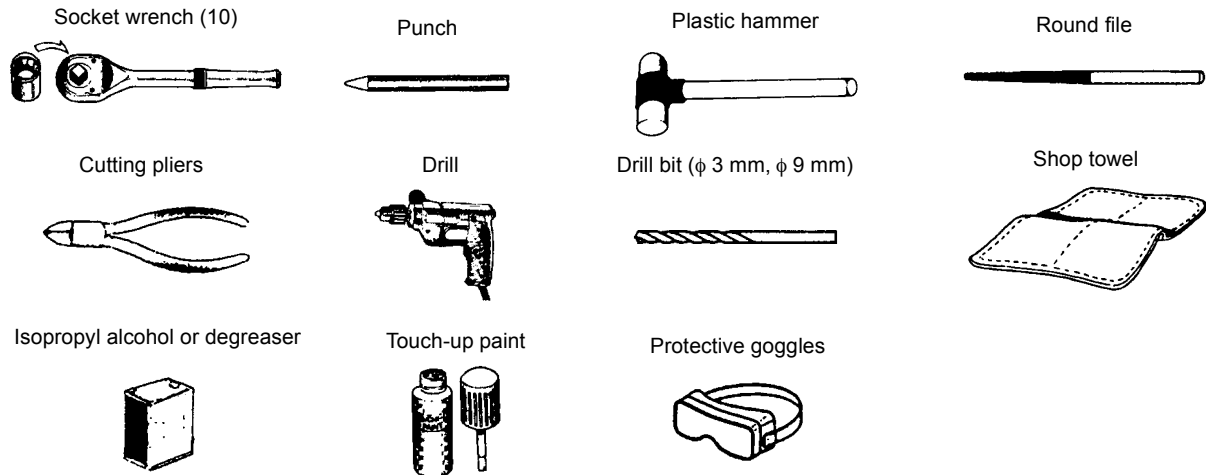
Provides additional information that facilitates installation work.

- Failure to follow these instructions not only prevents the product from working properly but may lead to trouble with the vehicle. Be sure to follow all instructions carefully.
- If there is anything unclear about the installation, handling and/or usage of the product, contact your Mitsubishi Motors dealer for clarification.
- Mitsubishi Motors Corporation is not responsible for any defects or difficulties caused by or resulting from the failure to follow given instructions.
- We recommend you to have the installation performed at an authorized Mitsubishi Motors dealer.

To the dealer:  
Be sure that the customer receives this publication.

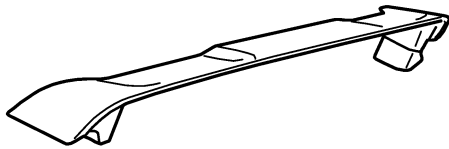


## ■ TOOLS (Make the following tools ready for use.)

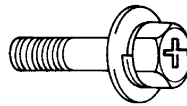


## ■ COMPONENTS (Make sure that all of the following components were included in the kit.)

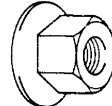
① Rear spoiler: 1



② Bolt (6 x 12): 2



③ Nut (6): 2



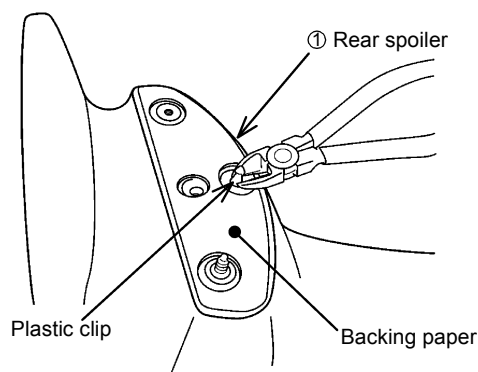
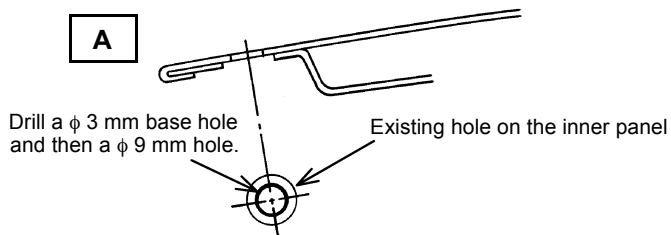
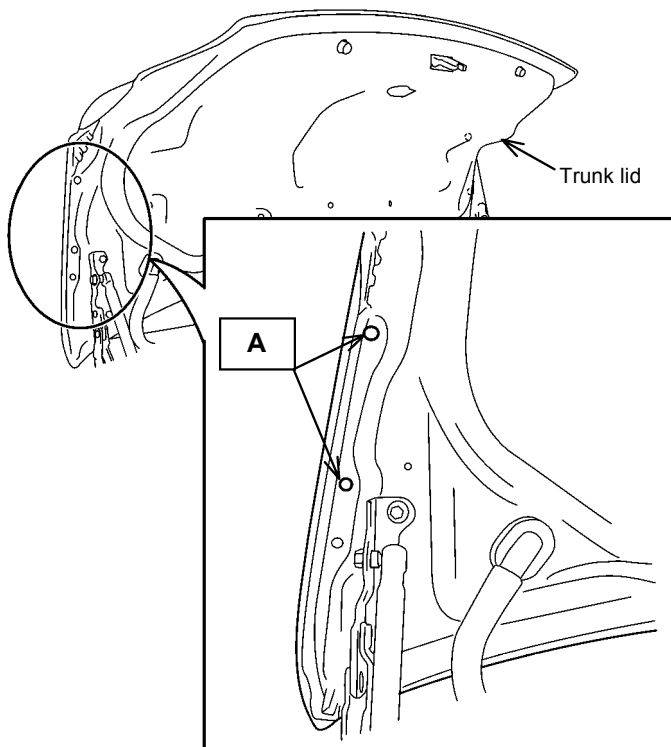
## ■ PRECAUTIONS

- Perform work in a well-ventilated space. Keep away from flames.
- Be sure to apply the parking brake securely. Remove the ignition key from the key cylinder.
- This product is made of resin. Do not bend it forcibly and be careful not to scratch it.
- Adhesive tape loses much of its adhesion if the adhesive surface is touched by a dirty hand or glove, or if the tape is removed after application. If the adhesion is reduced, replace the adhesive tape or the like, otherwise the product may fall off while driving or rainwater may leak.
- Low ambient temperature (below 15°C) greatly reduces the adhesion of adhesive tape and can cause it to peel off. Work in a warm place or warm the surface where the tape is to be applied as necessary.
- The drawings in the Installation Procedures mainly depict the installation on the left side. Perform installation in the same manner on the right side.



# INSTALLATION PROCEDURES

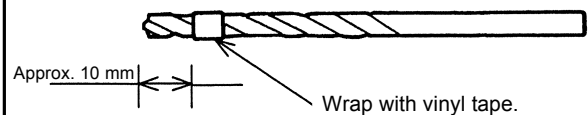
## A. DRILLING HOLES ON THE TRUNK LID



- 1) Open the trunk lid. Punch the center of the existing holes on the trunk lid inner panel (marked **A** in the drawing), then drill  $\phi 3$  mm base holes and then  $\phi 9$  mm holes on the outer panel.

### **Caution**

- Be careful not to strike the punch too hard. Doing so may deform the body.
- Before drilling, wrap the drill bit tightly with vinyl tape to prevent it from damaging the other parts.

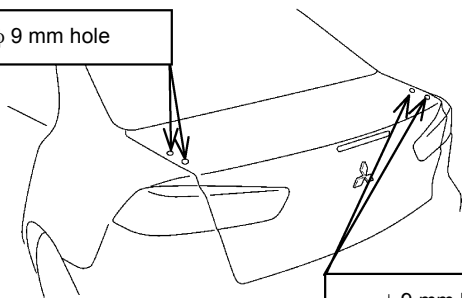


- When drilling, always wear safety goggles to protect your eyes from drill chips.
- Be sure to remove all drilling chips from the vehicle body to prevent corrosion.

- 2) Cut off the plastic clip on the mounting surface of the rear spoiler ① using the cutting pliers. Cut the clip from its bottom so that it does not protrude over the adhesive tape surface.

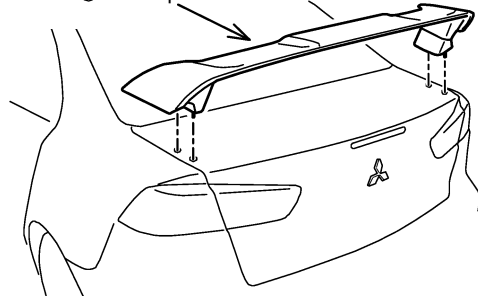


φ 9 mm hole



φ 9 mm hole

① Rear spoiler



- 3) Place the rear spoiler ① on the trunk lid to confirm the drilled hole positions. If the hole is not in the correct position, adjust it using a file.
- 4) Remove burrs around the drilled holes with a file and touch-up the edge of the holes to prevent corrosion.

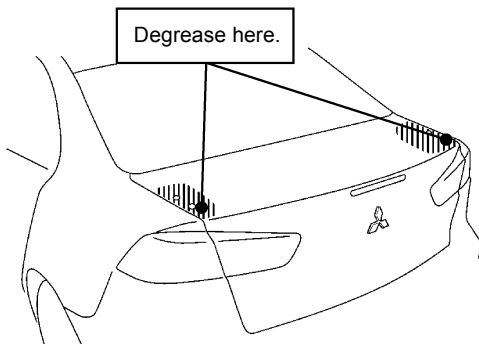
### **Note**

**Clean the metal chips completely. Otherwise they may cause corrosion.**

Check

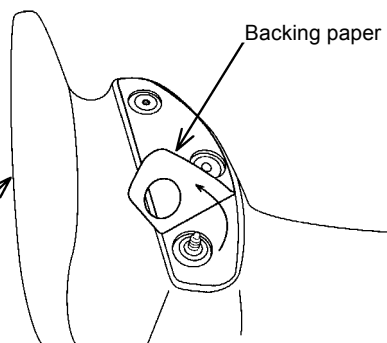
## **B. INSTALLING THE REAR SPOILER**

Degrease here.



Backing paper

① Rear spoiler



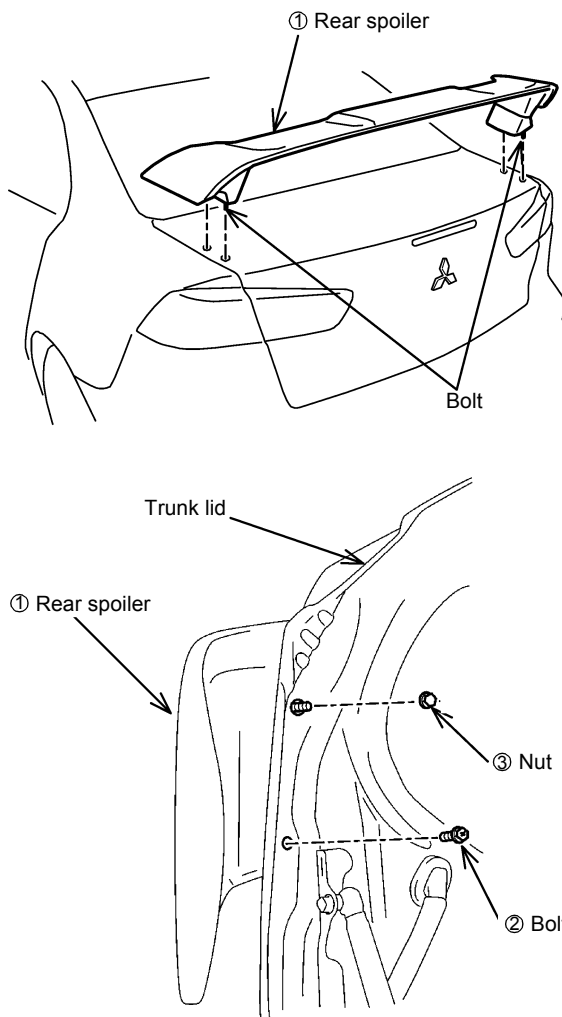
- 1) Clean and degrease the rear spoiler ① mounting section on the trunk lid (hatched area in the drawing) using a shop towel dampened with isopropyl alcohol or degreaser.

### **Caution**

**Never use organic solvent such as thinner, benzene, gasoline, etc.**

- 2) Peel off approx. 1/3 of the backing paper at the bottom of the rear spoiler ① stay as shown in the drawing.





- 3) Set the rear spoiler ① on the trunk lid. Lightly tighten the bolts ② and nuts ③.
- 4) Peel off the backing paper completely and press down the rear spoiler ① to fit the adhesive tape securely.
- 5) Tighten the bolts ② and nuts ③ to the specified torque.

Tightening torque:  $5 \pm 1 \text{ N}\cdot\text{m}$

Check

## C. CHECKING AFTER INSTALLATION

- Check that the fasteners are fitted securely.
- Check that the adhesive tape is attached firmly.



### Caution

Do not wash the vehicle for 24 hours after attaching the product. Even if washing or waxing becomes necessary, wait for at least 6 hours. Keep the vehicle out of the rain or any other water during this period.

Check

## CARE AND HANDLING

- To clean the product, wipe with a soft material, such as sponge or chamois leather.
- Do not use any hard material for cleaning such as a scrubbing brush. It could scratch the surface.
- Do not use wax with compound. It could damage the surface.
- Take care to prevent contact with gasoline, kerosene, brake fluid, engine oil, grease, paint thinner, sulfuric acid (battery electrolyte) and wax remover that could cause discoloration, staining and cracking. Should any of them contact the surface, remove the substance immediately by wiping with a soft cloth or chamois leather moistened with a mild detergent, then wash the surface completely with water.